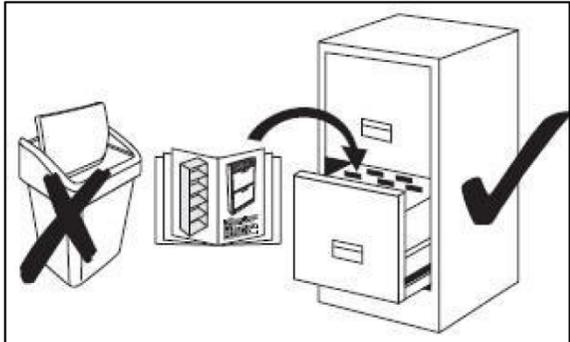
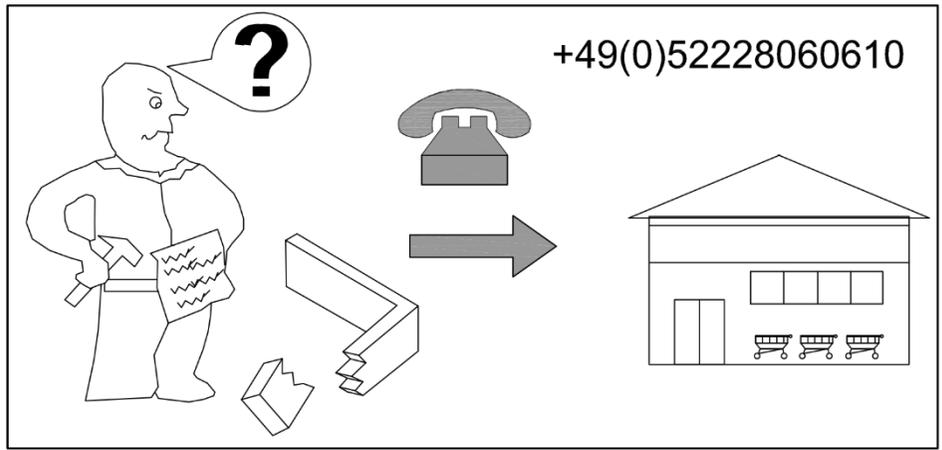
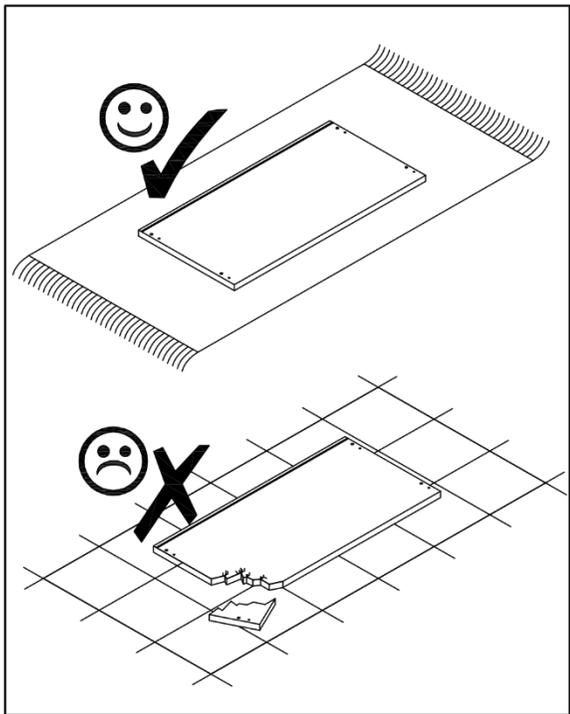
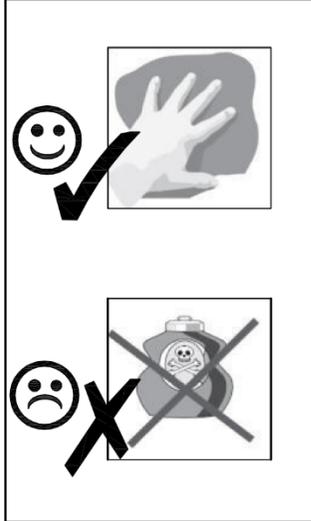
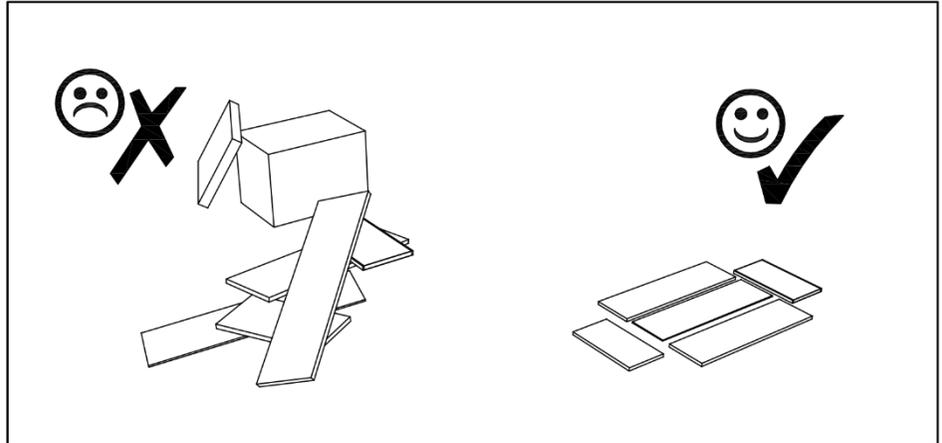
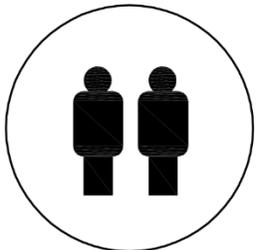


 Soft

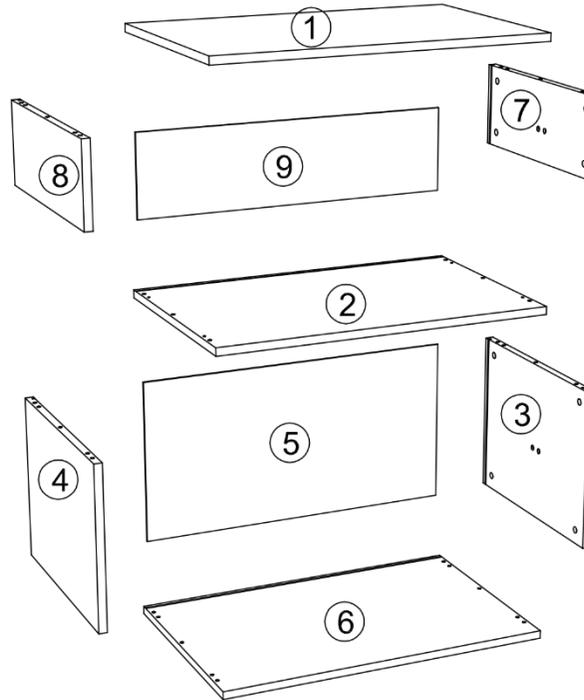
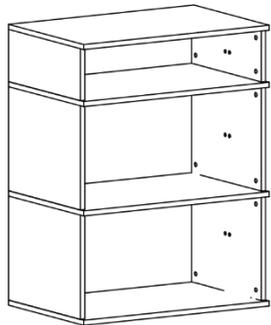
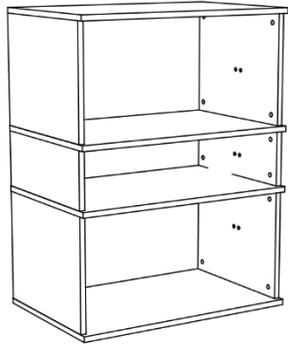
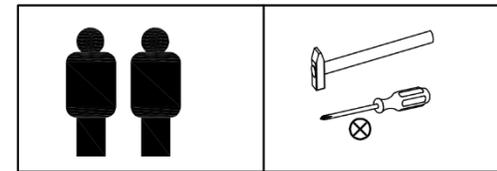




Soft

Montageanleitung

5er Korpus Tiefe 519



Ersatzteilnummer	Bauteilbezeichnung
1	Oberboden
2	K- Unterboden
3	Seite rechts
4	Seite links
5	Rückwand
6	Unterboden
7	Seite rechts schmal
8	Seite links schmal
9	Rückwand schmal

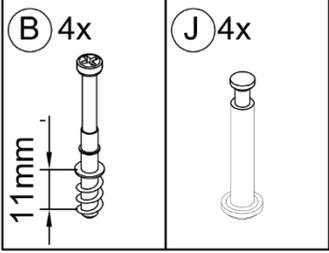
Korpusmaße		
Breite	Tiefe	Höhe
500 mm	519 mm	1046 mm
800 mm	519 mm	1046 mm
1000 mm	519 mm	1046 mm



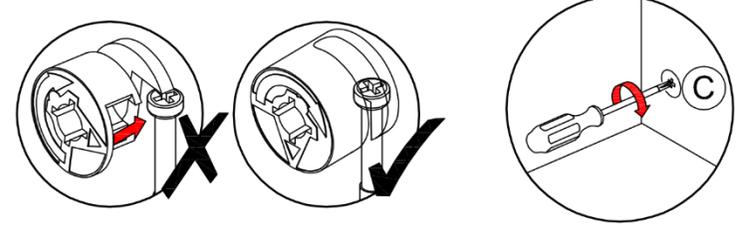
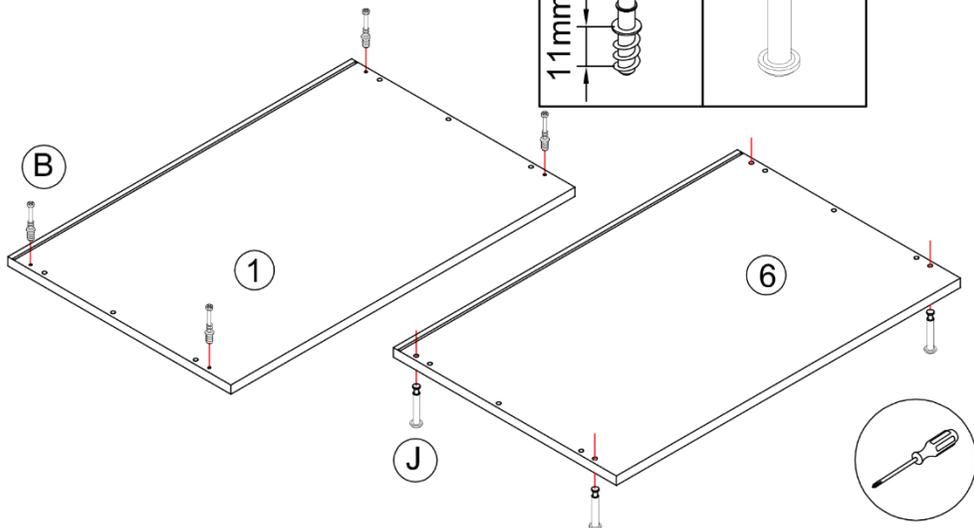
Bei der Montage der Klappen die Hinweise auf den Seiten 10 und 11 beachten!

A 30x 8x30	B 4x 11mm	C 24x Ø15	D 8x 	J 4x 															
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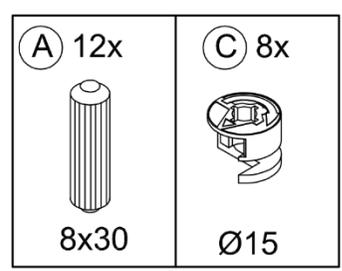
F Soft



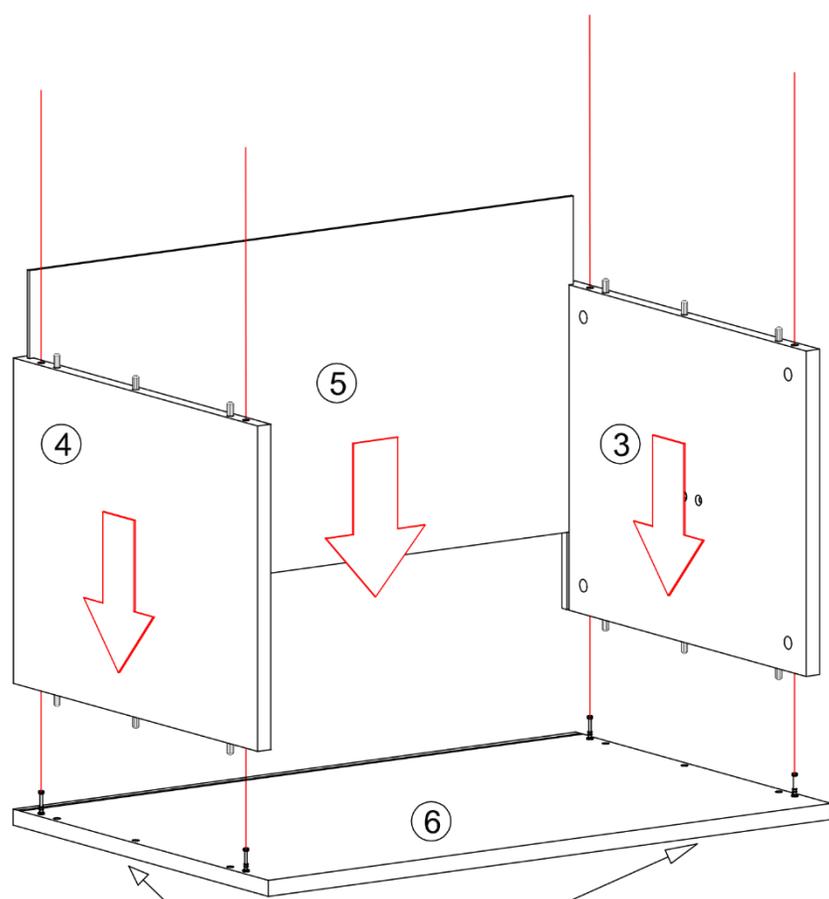
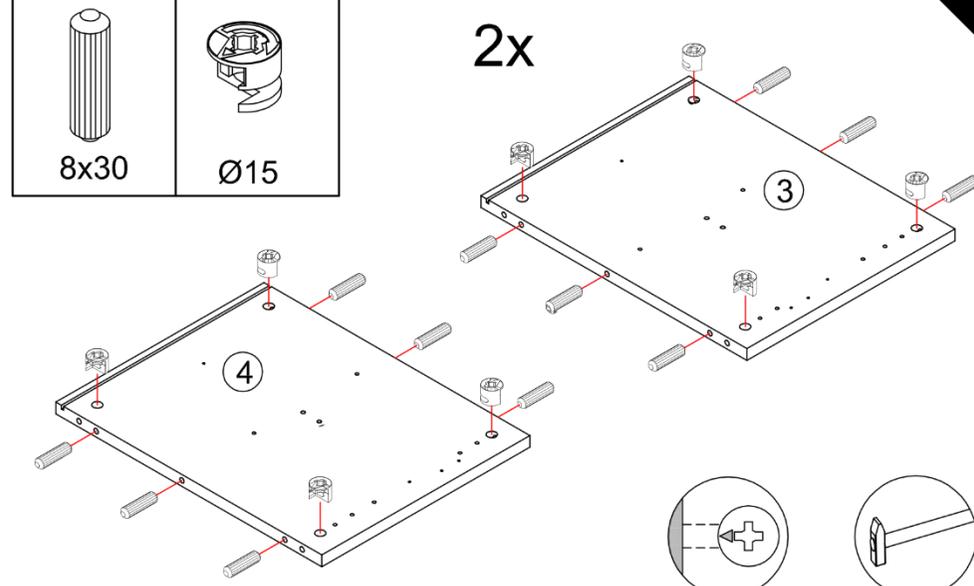
1



3



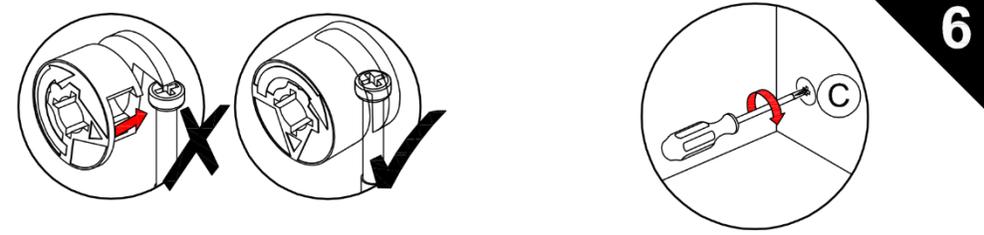
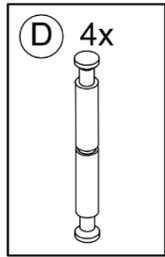
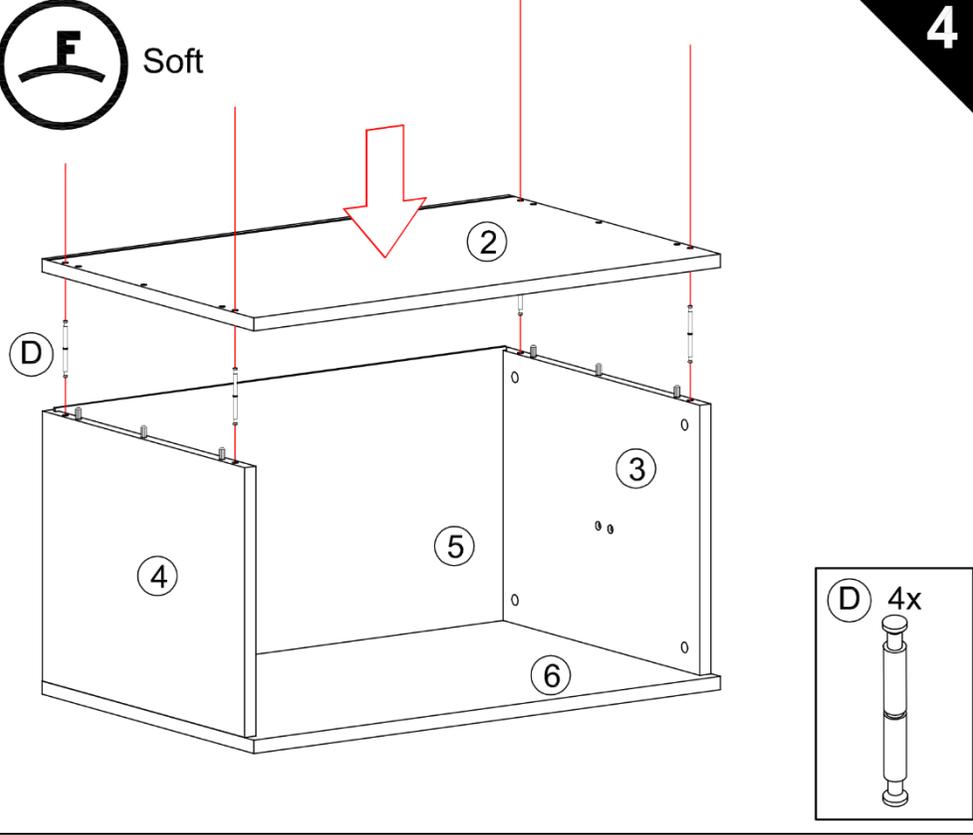
2



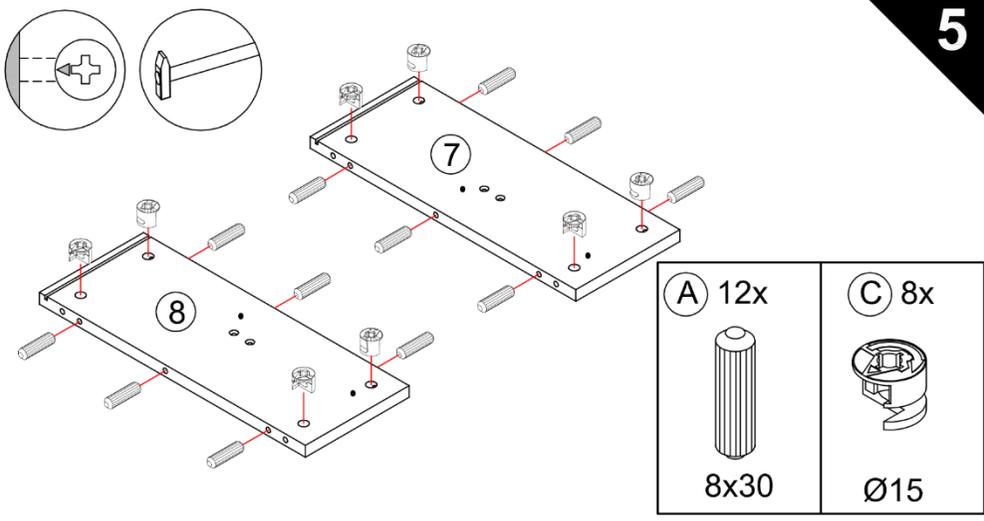
ACHTUNG!
Der Unterboden hat auf der Unterseite 2x4 Bohrungen!

F Soft

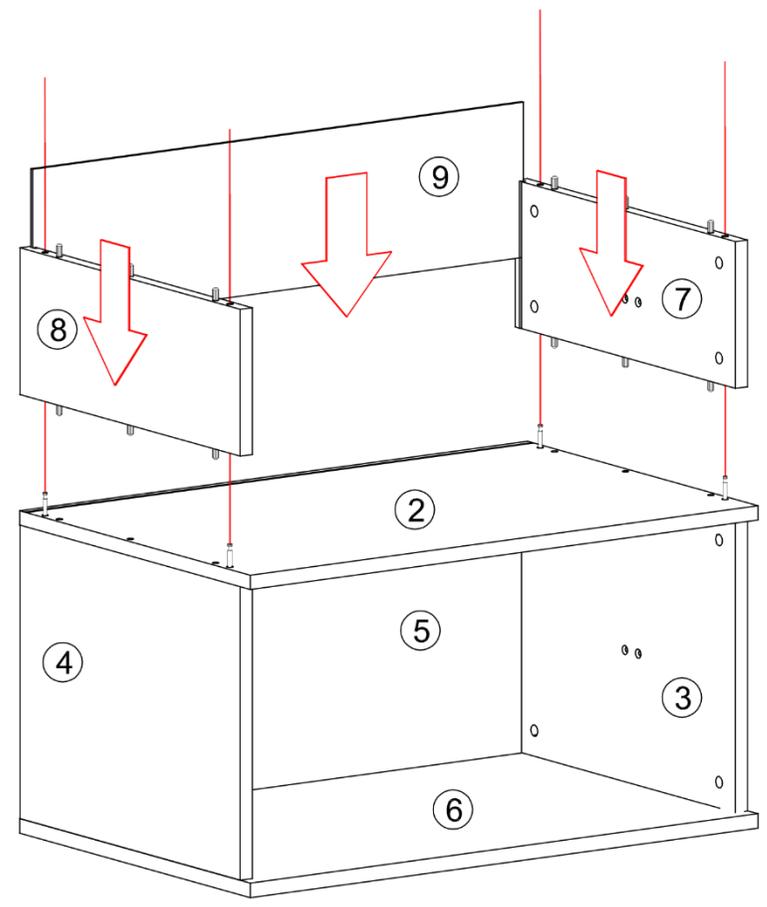
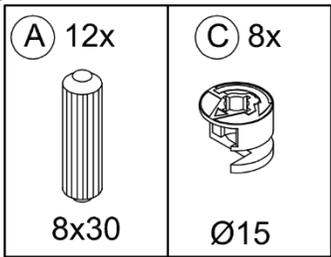
4

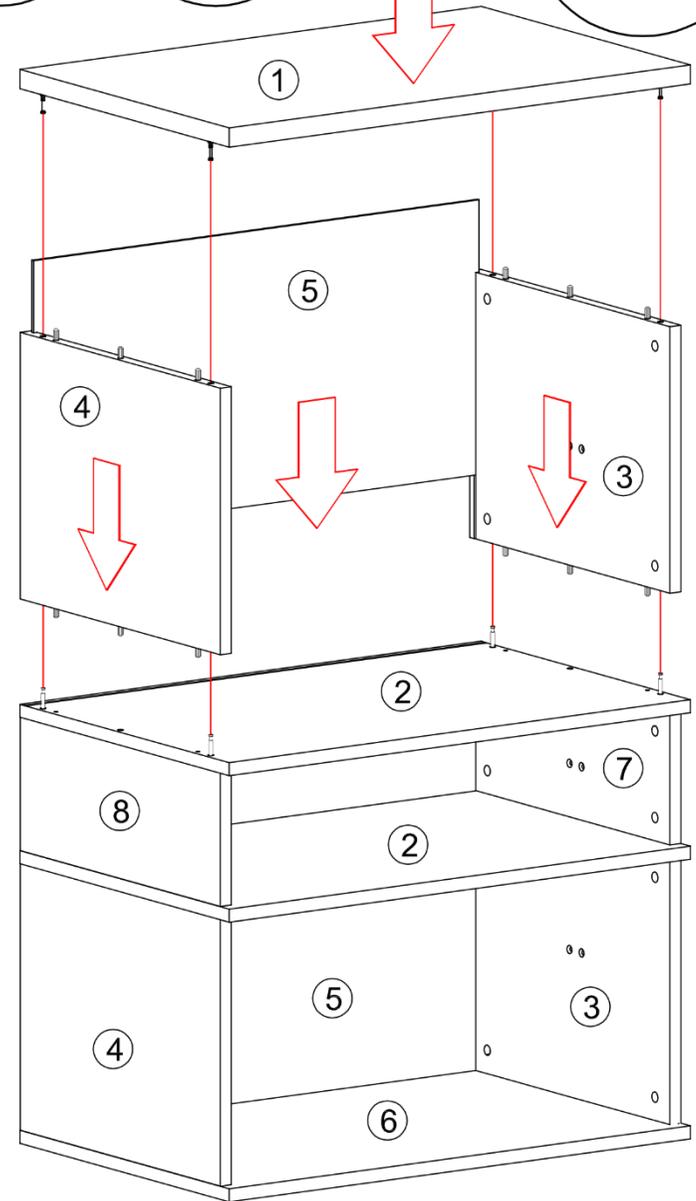
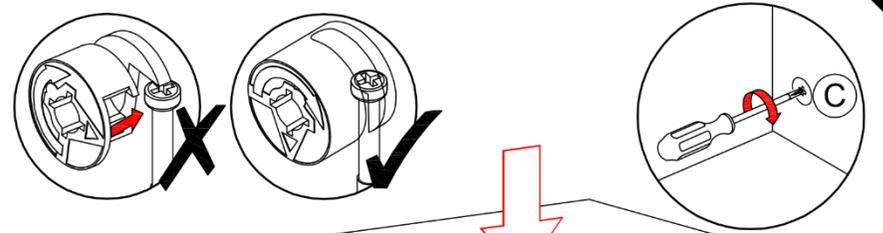
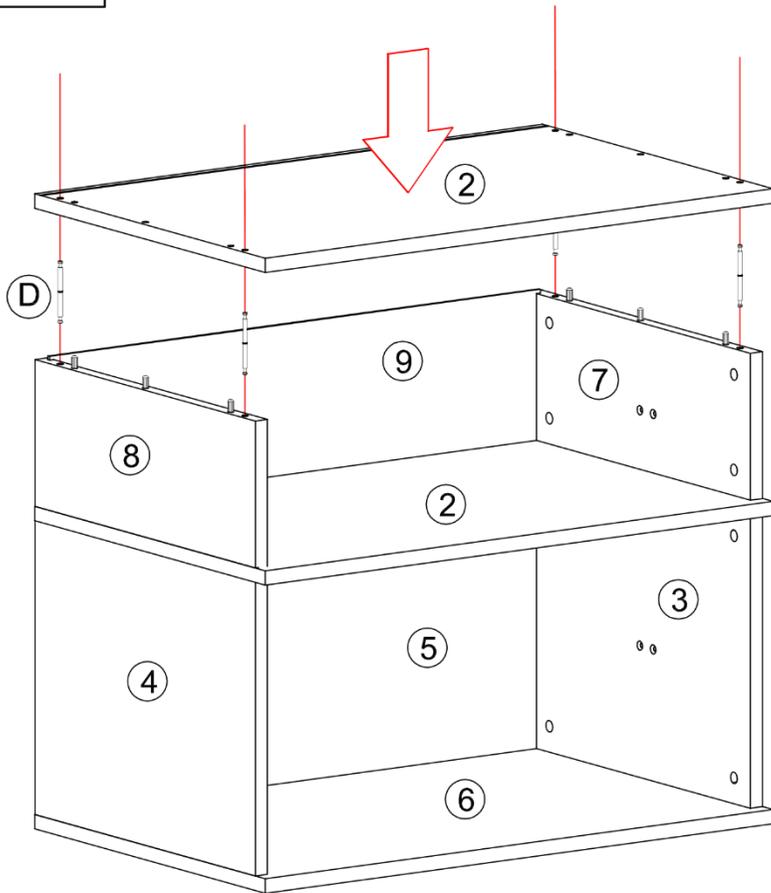
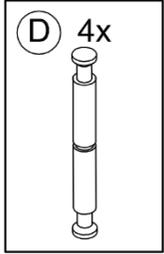


6



5



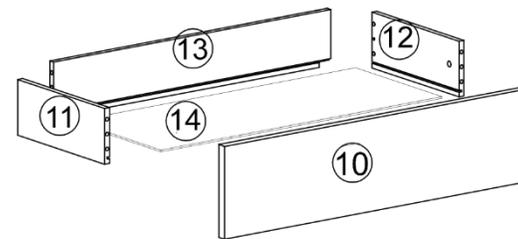
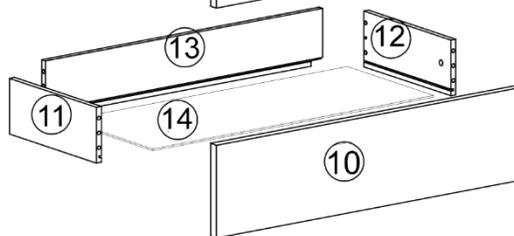
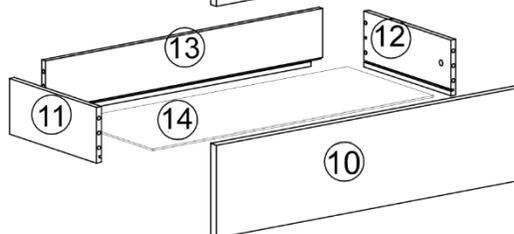
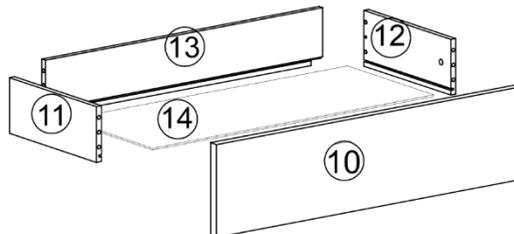
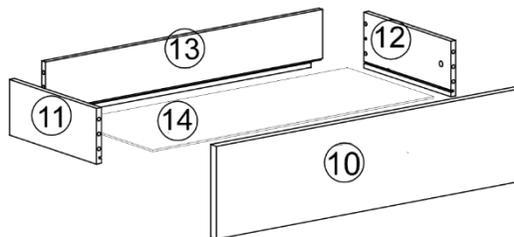
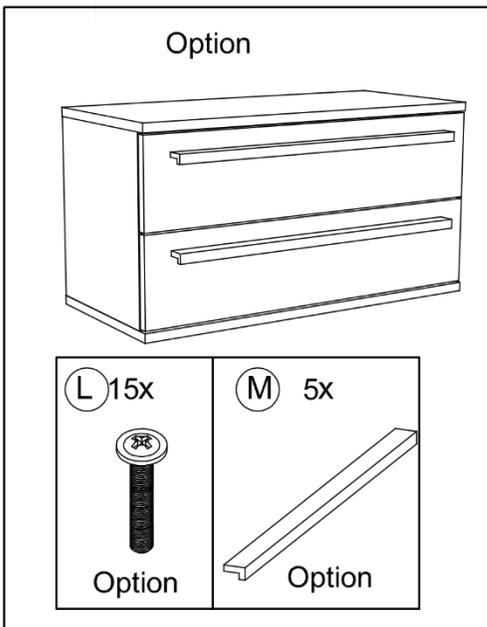
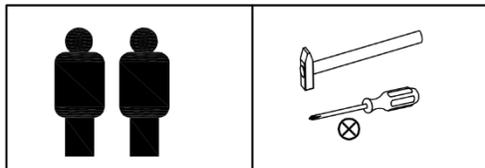




Soft

Montageanleitung

Schubkastenelement Tiefe 519



Ersatzteilnummer	Bauteilbezeichnung
10	Schubkastenvorderstück 5x
11	Schubkastenzarge links 5x
12	Schubkastenzarge rechts 5x
13	Schubkastenzarge hinten 5x
14	Schubkastenboden 5x

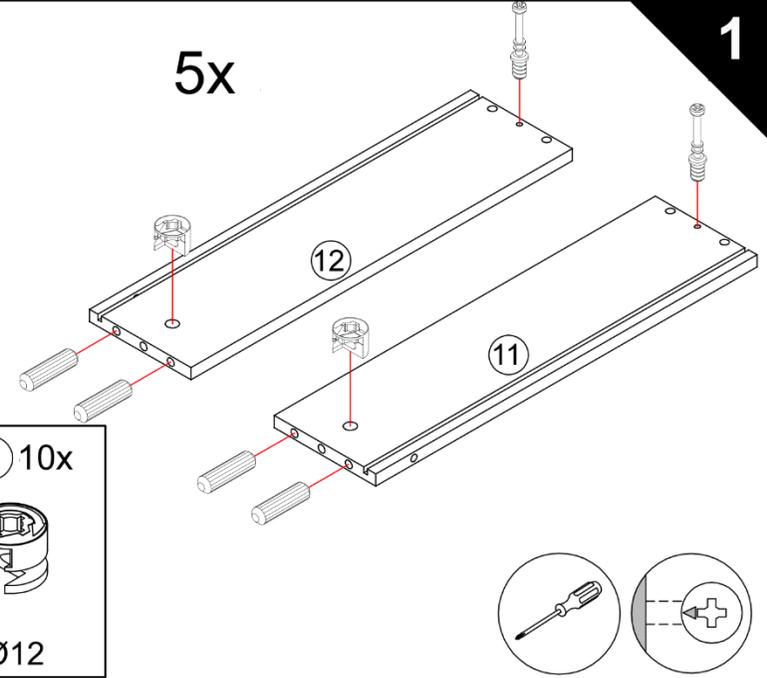
(A) 40x 8x30		(D) 20x 8mm	(E) 20x Ø12		(H) 20x 	(I) 10x 		(K) 5x
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F Soft

5x

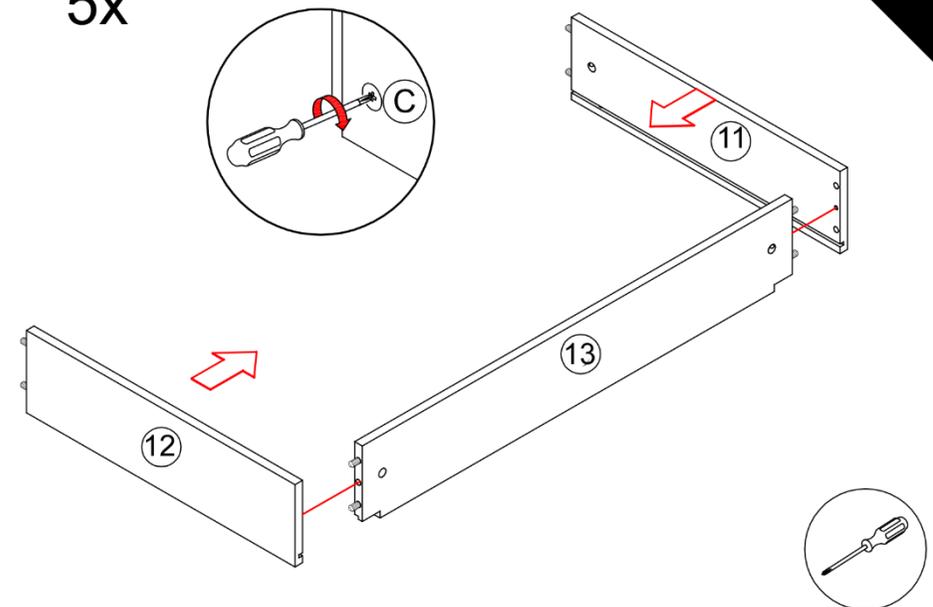
1

- A** 20x
8x30
- D** 10x
8 mm
- E** 10x
Ø12



5x

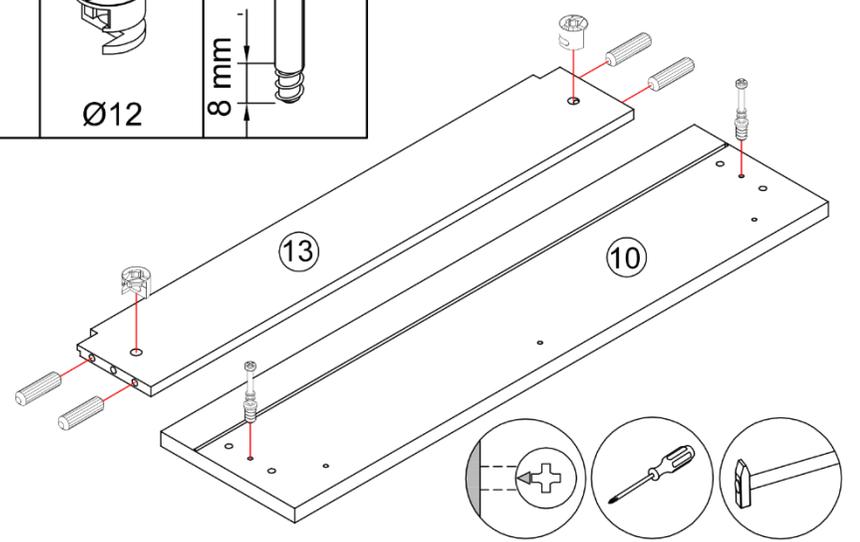
3



- A** 20x
8x30
- E** 10x
Ø12
- D** 10x
8 mm

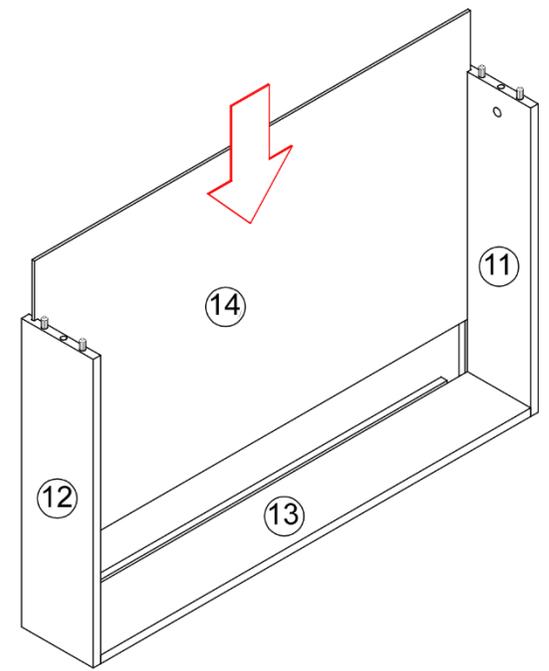
5x

2



5x

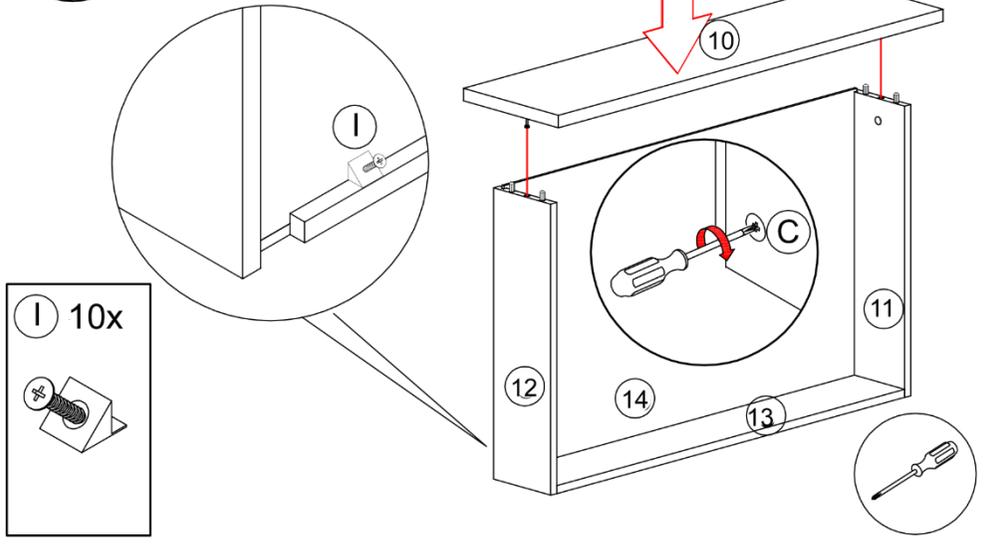
4



F Soft

5

5x

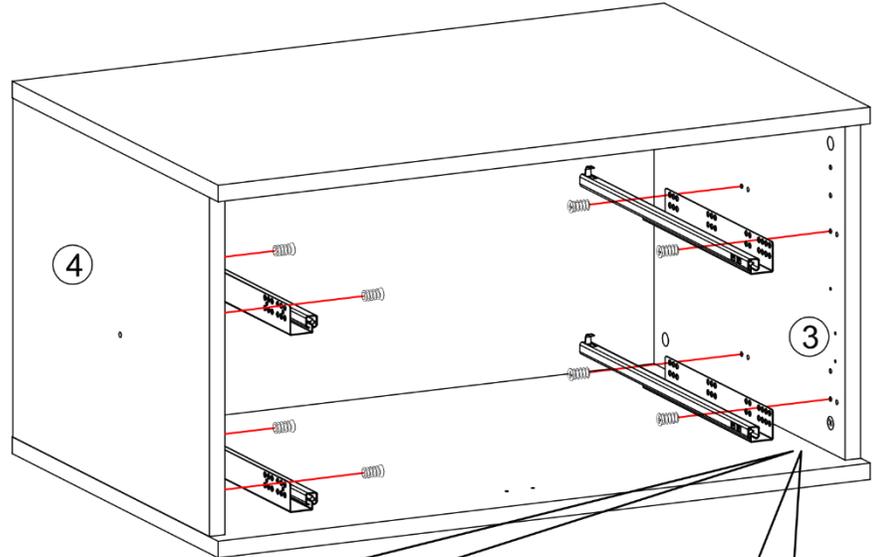
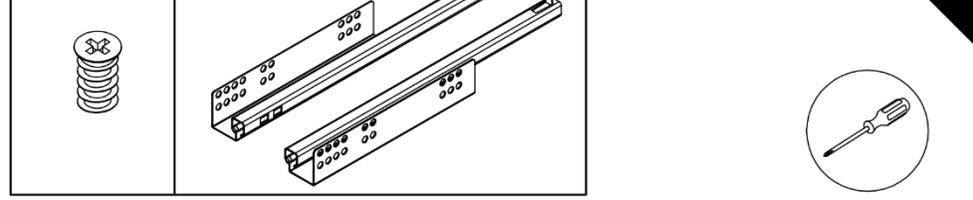


I 10x

H 20x

K 5x

7

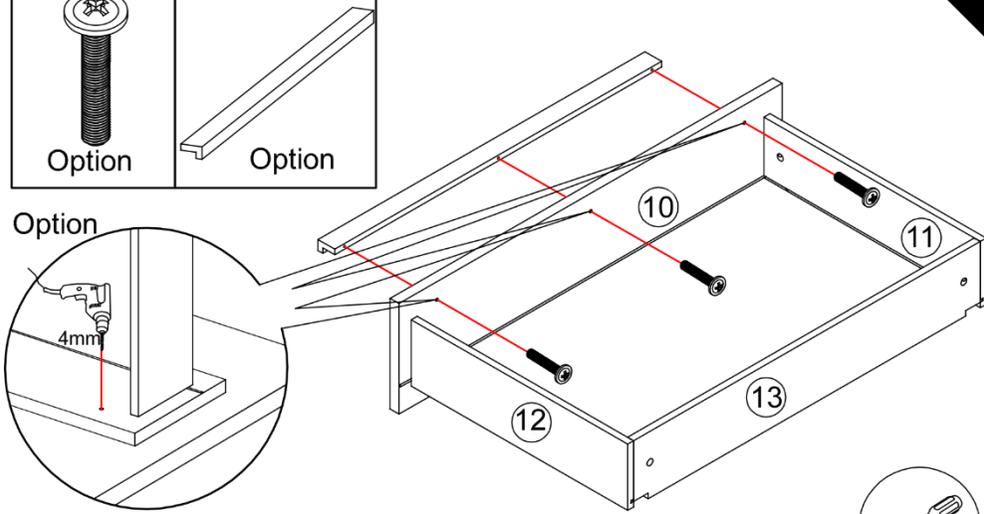


L 15x

M 5x

6

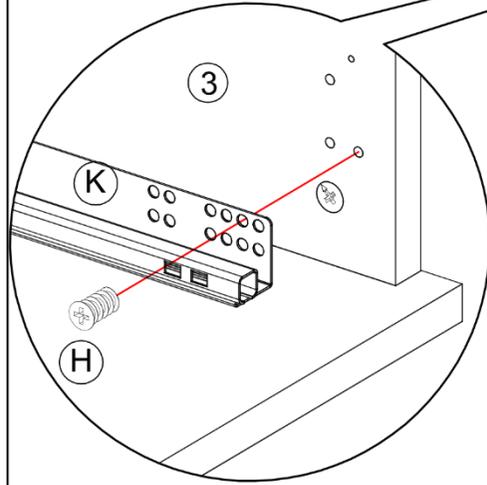
5x



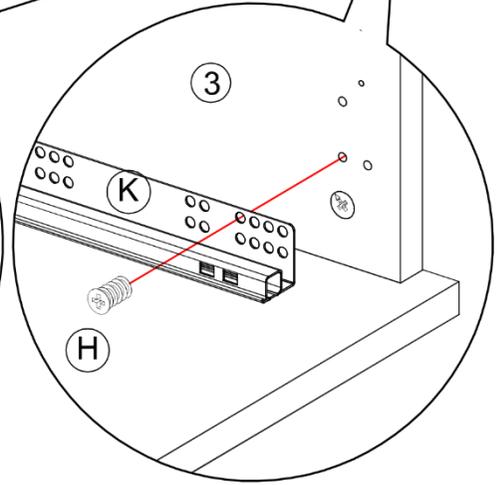
Option

4mm

Wichtig! Holzplatte unterlegen damit Beschichtung nicht ausbricht



Push-to-open



Griff-Option

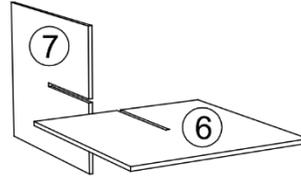
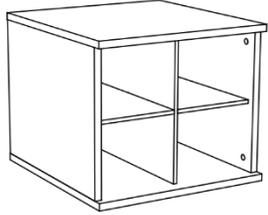


Soft

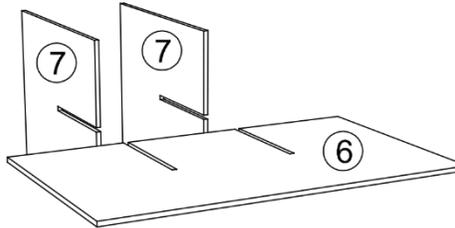
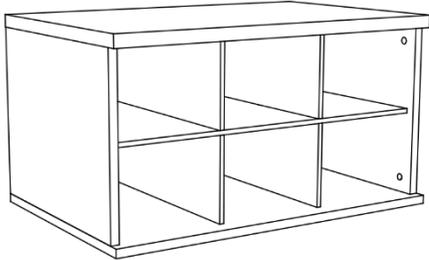
Montageanleitung

Facheinteilung

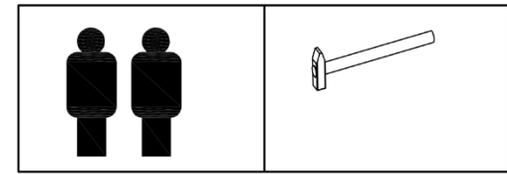
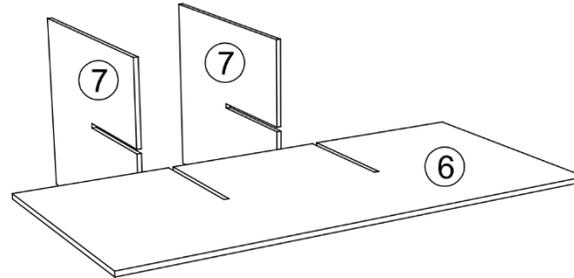
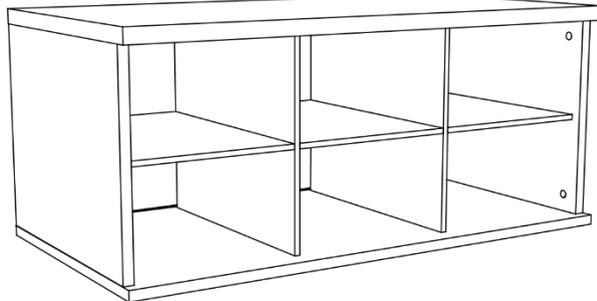
Breite 500mm



Breite 800mm

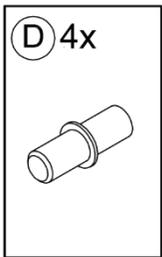


Breite 1000mm



Ersatzteilnummer	Bauteilbezeichnung
	Facheinteilung
6	Horizontales Teil
7	Vertikales Teil

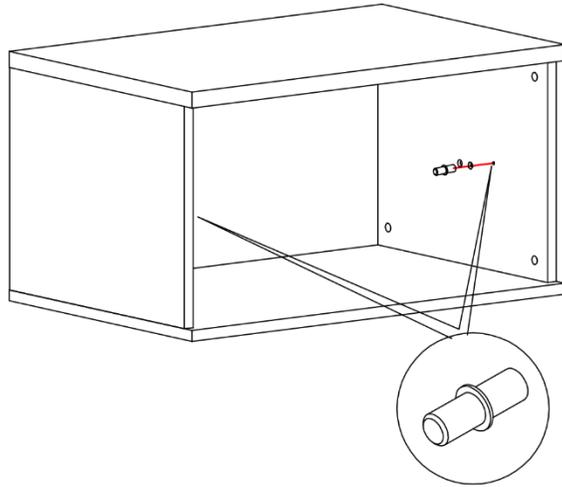
Breite	Tiefe	Höhe
460,5 mm	478 mm	387,5 mm
760,5 mm	478 mm	387,5 mm
960,5 mm	478 mm	387,5 mm



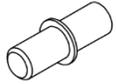


2x

1

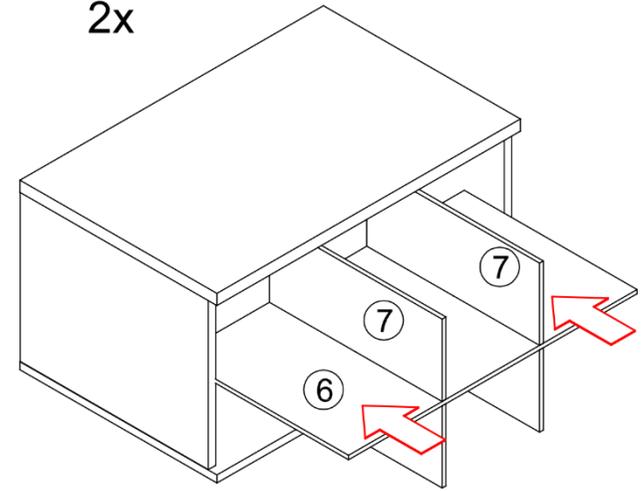


D 4x



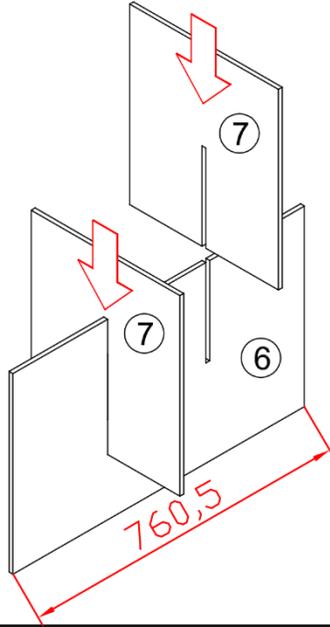
2x

3



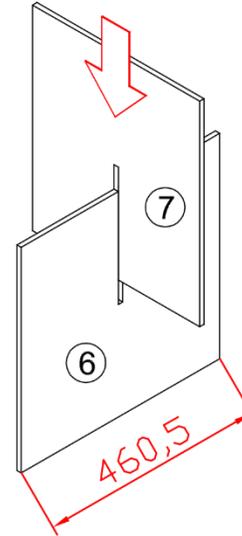
2x

2

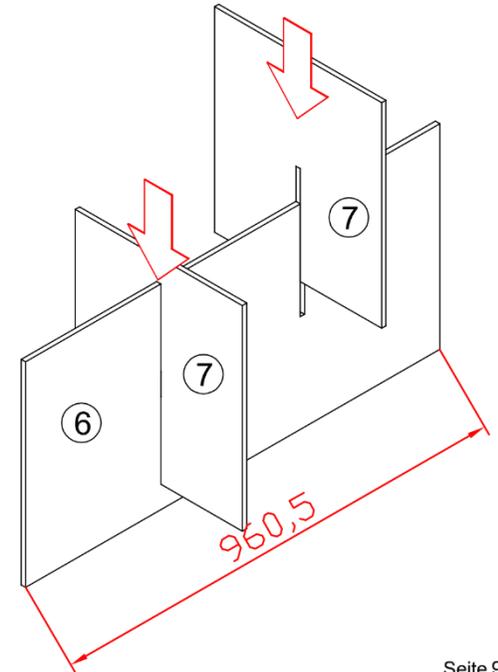


760,5

2x



460,5



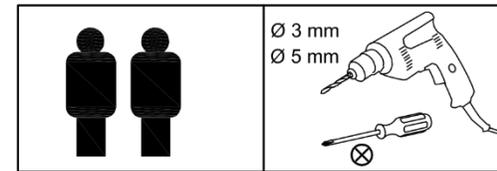
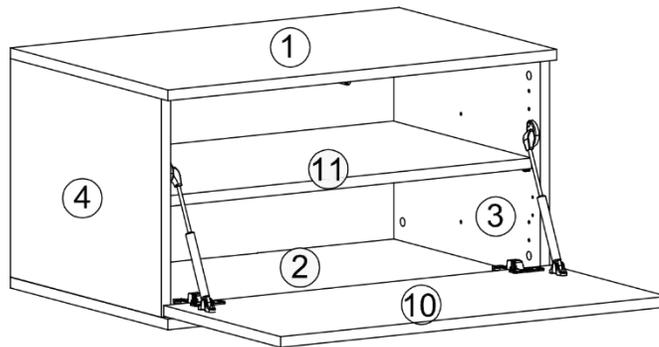
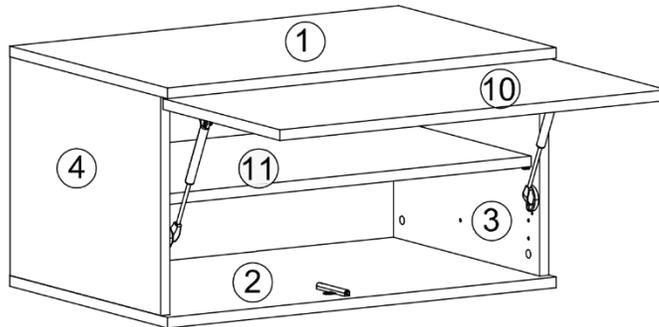
960,5

Montageanleitung

Klappe mit Druckschnapper

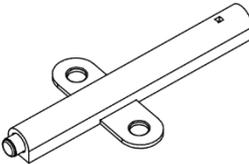
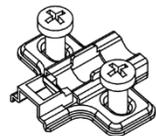
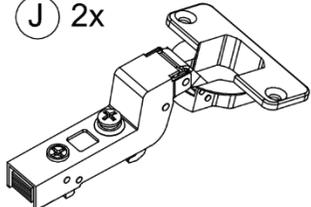
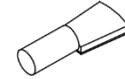
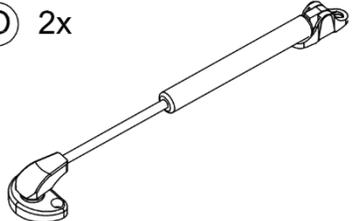


Vor der Korpusmontage die Bohrungen vornehmen!



Ersatzteilnummer	Bauteilbezeichnung
1	Oberboden
2	Unterboden
3	Seite rechts
4	Seite links
5	Rückwand
10	Klappe
11	Einlegeboden

Klappenmaße		
Breite	Tiefe	Höhe
797 mm	382 mm	19 mm

<p>F 2x</p>  <p>3,5x13</p>	<p>G 1x</p> 	<p>H 2x</p> 	<p>J 2x</p> 	<p>K 12x</p>  <p>3,5x15</p>	<p>L 4x</p> 	<p>M 8x</p> 	<p>N 8x</p> 	<p>O 2x</p> 
---	--	--	--	---	--	--	--	--

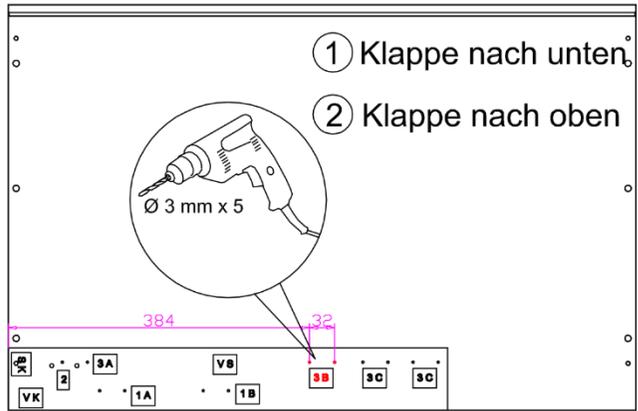


Soft

Befestigung Dämpfer

1

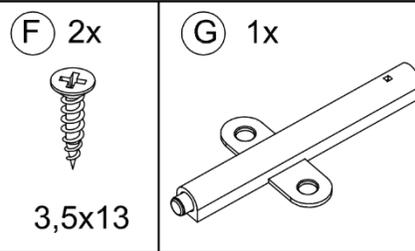
SK=Seitenkante



VK=Vorderkante

Bohrung mittels Bohrschablone

- ① Oberboden / ② Unterboden: Bohrung 3B



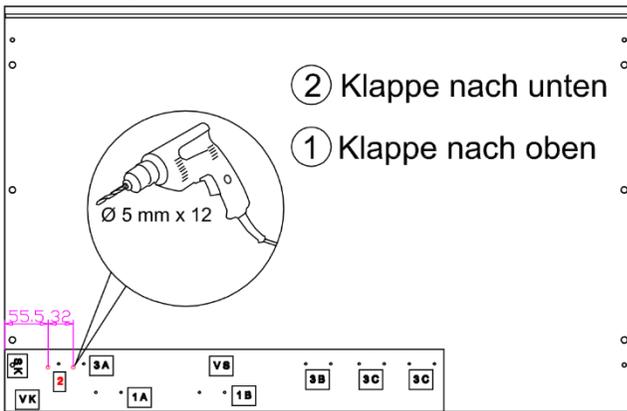
2



Befestigung Montageplatte

3

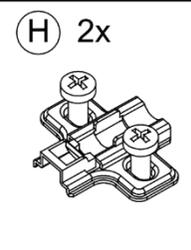
SK=Seitenkante



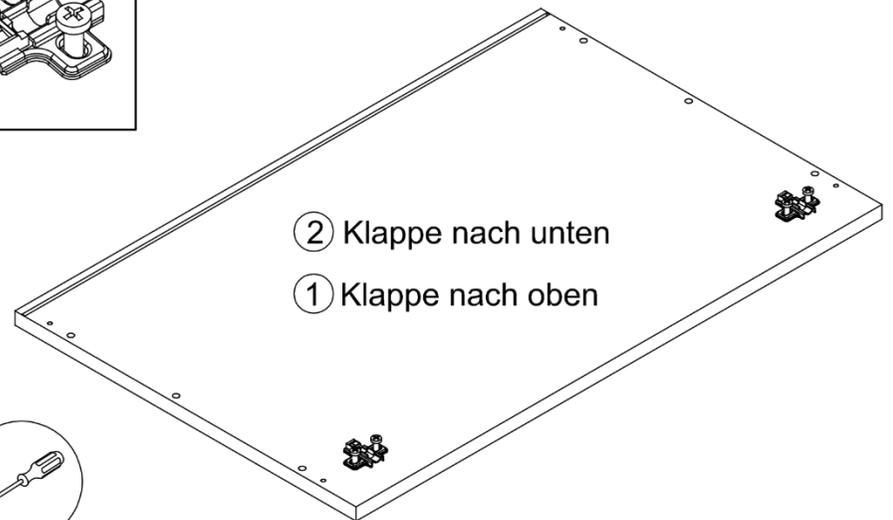
VK=Vorderkante

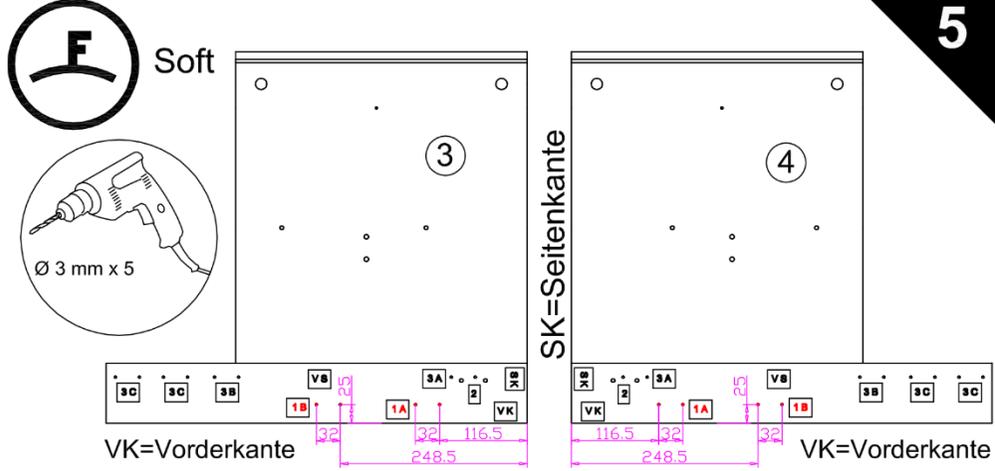
Bohrung mittels Bohrschablone

- ② Unterboden / ① Oberboden: Bohrung 2
- rechte Montageplatte: Schablone umdrehen und an rechter Seitenkante anlegen



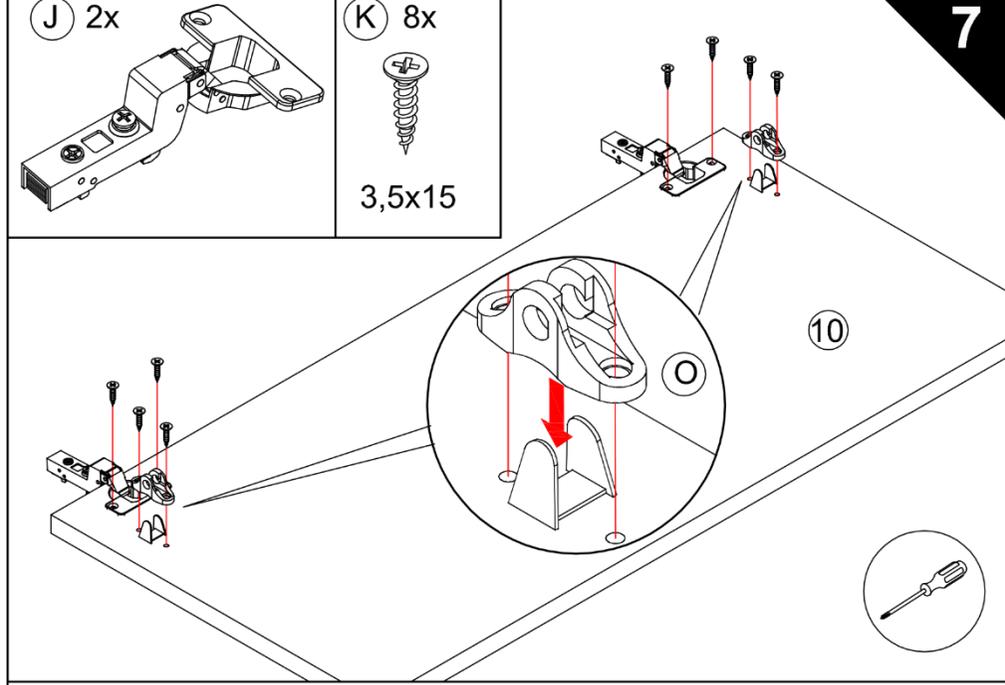
4



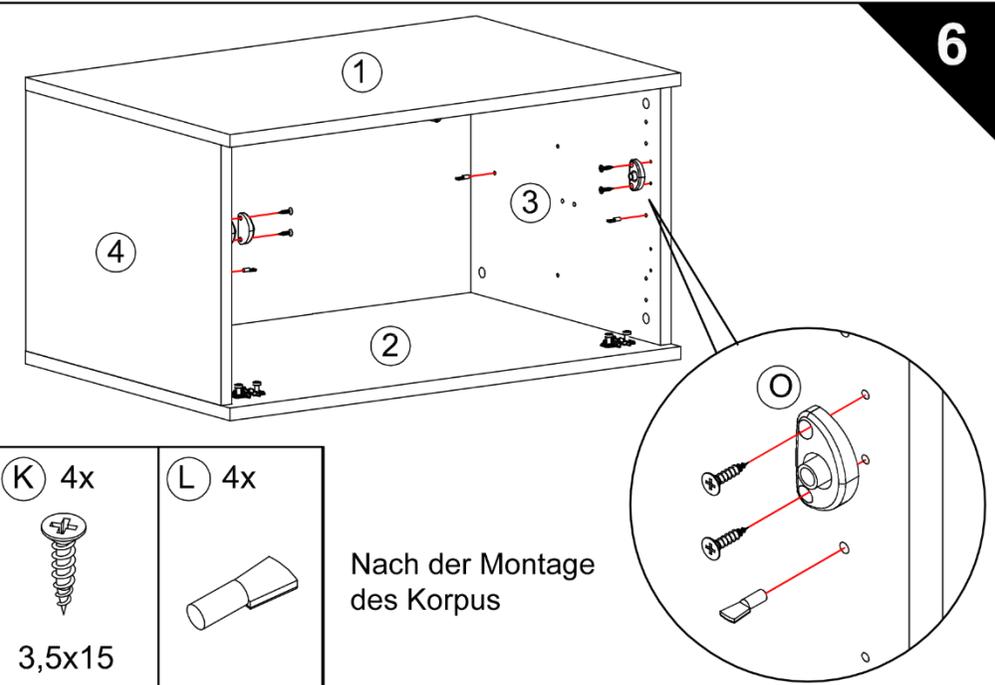


5

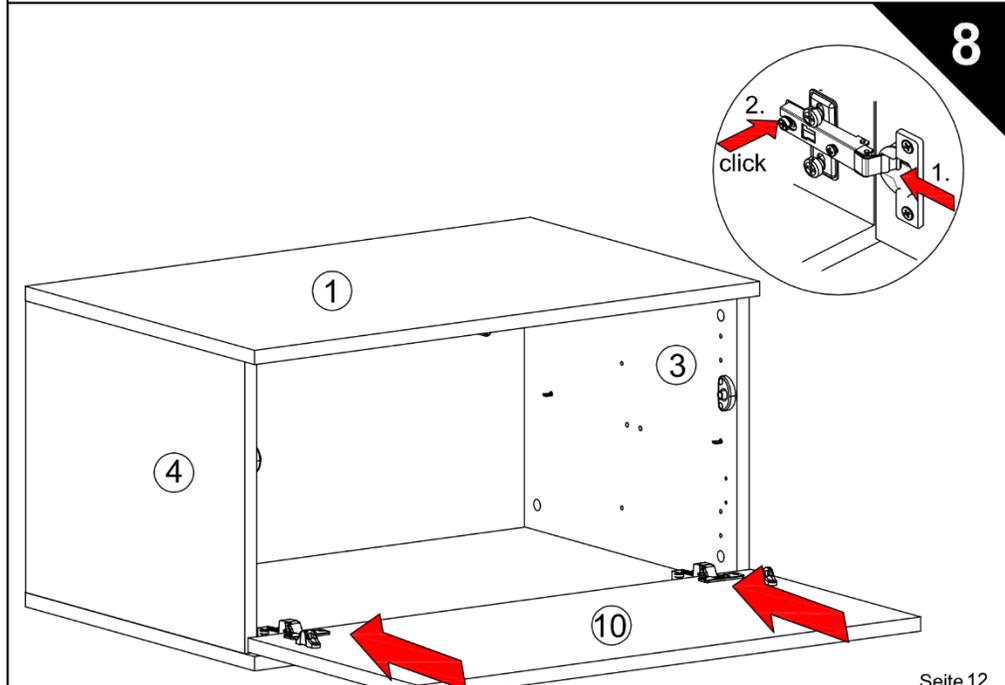
Befestigung Klappenhalter in Korpusseite
 Bohrung 1A für Öffnung nach unten, 1B für Öffnung nach oben
 rechte Seite Schablone umdrehen rechts anlegen



7



6



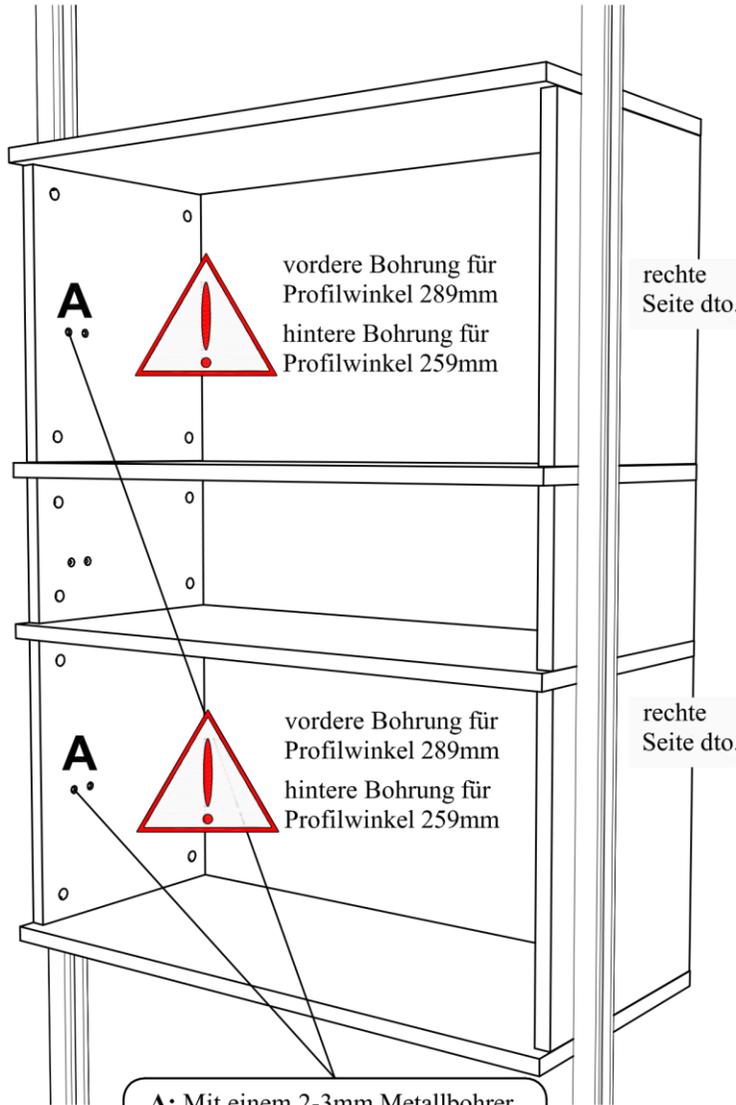
8



Soft

Korpusmontage am Profil

Montage Korpushalter - siehe allg. Montageanleitung



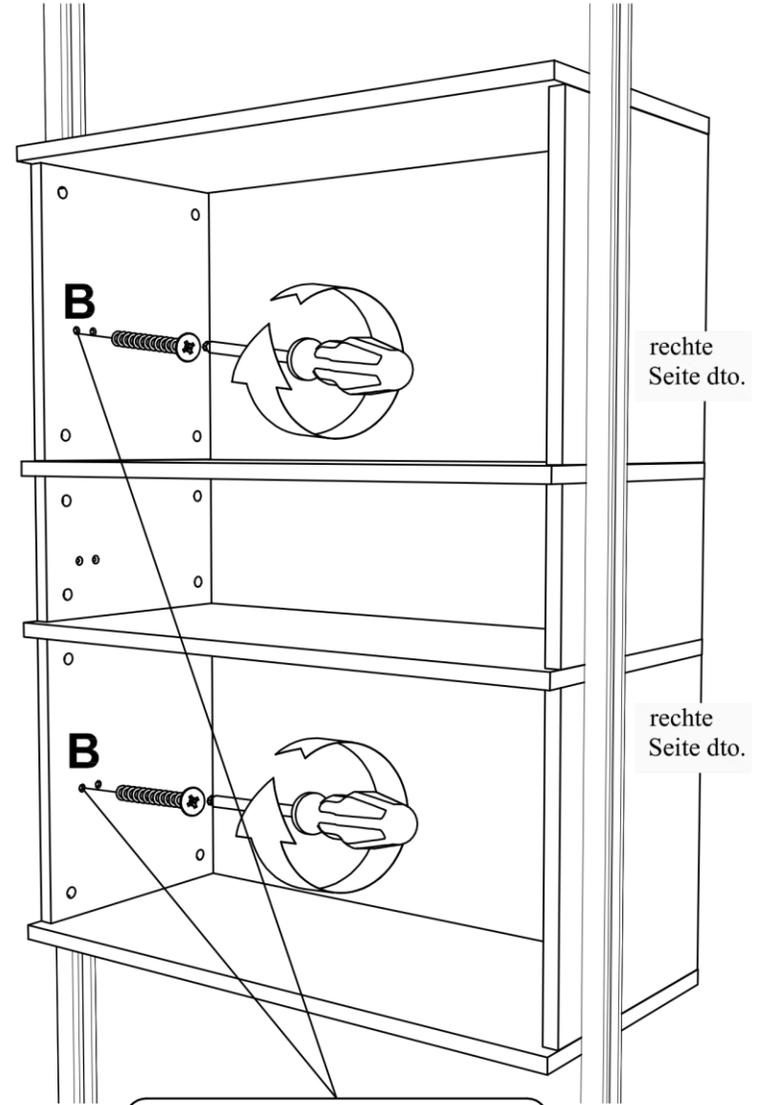
vordere Bohrung für
Profilwinkel 289mm
hintere Bohrung für
Profilwinkel 259mm

rechte
Seite dto.

vordere Bohrung für
Profilwinkel 289mm
hintere Bohrung für
Profilwinkel 259mm

rechte
Seite dto.

A: Mit einem 2-3mm Metallbohrer
möglichst mittig durch die
vorhandene Bohrung in der
Korpussseite in tiefer liegende
Profilnut bohren.



rechte
Seite dto.

rechte
Seite dto.

B: Mit der 6x35 Spaxschraube (27)
durch die Seitenwand in die
Profilwand schrauben.